

DEPARTMENT OF CHEMICAL ENGINEERING GUIDELINES AND RULES FOR WRITING TECHNICAL REPORTS AND PAPERS

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Contents

1	Intr	oduction	1
2	Fori	nat	1
3	For	matting rules	2
	3.1	Font and spacing	2
	3.2	Math	4
	3.3	Chemistry	5
	3.4	Numbers and units	6
	3.5	Date and time	7
	3.6	Figures	7
	3.7	Tables	8
	3.8	Cross-referencing	9
	3.9	Abbreviations	9
	3.10	Bullets	10
4	Stru	acturing the Report/Paper	10
	4.1	Title	10
	4.2	Editorial information	11
		4.2.1 Reports	11
		4.2.2 Papers (Journal Articles)	13
	4.3	Synopsis and keywords	14

	4.4	Introduction	15
	4.5	Theory or literature	16
	4.6	Experimental	17
		4.6.1 Reports	17
		4.6.2 Papers	17
	4.7	Results and discussion	18
	4.8	Conclusions and Recommendation	18
	4.9	References	19
	4.10	Appendices	20
		4.10.1 Reports	20
		4.10.2 Papers	21
5	Edit	ing	21
6	Refe	erences	23
7	App	endices	24
\mathbf{A}		erence Methods: Policy of the Department of	
	Che	mical Engineering	24
	A.1	References in the text	24
	A.2	A note on electronic documents	26
	A.3	The reference list	26
в	Fon	and Spacing	30

1 Introduction

Most of the writing done by engineers consists of reports and papers meant to transfer information to the reader. Different readers will have different requirements from a report or a paper. A managing director will probably not have time to read the report but will be interested in the most important results and recommendations. Somebody paging through a technical journal needs to establish quickly whether a paper is important. Once this has been determined, the reader may be interested in checking the information in the finest detail: What was done? How was it done? With what was it done?

The most important problems experienced by technical writers are concerned with the structure (format) of their writing and with meeting the demands of accuracy, brevity and clarity.

This guideline aims to prescribe a rigid structure for writing technical reports and papers and to assist the writer by detailing the exact requirements of the different sections of a report/paper. The guidelines are formal requirements of the Department of Chemical Engineering for all reports, from practical training reports to PhD theses. For detailed information about postgraduate studies, please refer to Buys (2003), which is available on-line from http://www.ais.up.ac.za/ebit/guides/ResearchGuidePostGradStudents.pdf. Note that the department's style guidelines still apply.

The writer should make use of good judgement to link the style and structure prescribed by this guide to areas not covered by the guide. This means that the written work should form a cohesive whole even when not directly prescribed.

2 Format

Papers and reports typically consist of editorial information, the introduction, the body of the report, (under headings such as theory, literature, experimental, results and discussion, conclusions and recommendations, and a reference section). If necessary, and only if necessary, appendices are added. Typical basic outlines for reports and papers are shown in Table 1. For details of actual requirements, refer to Chapter 4 of this guide.

Note that it is not always possible to follow the prescribed format for reports and papers (for instance, there may be no specific apparatus). At such times one must invent one's own main and sub-headings to suit the work done. The hierarchy of headings and flow of argument then becomes very important.

3 Formatting rules

3.1 Font and spacing

A font that is large enough to remain legible after being reduced in size (for instance, when printing two pages per page) should be used. A font size similar to Arial 12 or Times New Roman 14 is the minimum size that will be accepted. Garamond 14, CG Times 13 and Courier New 12 are examples of acceptable fonts and sizes. Please compare the font size of the type of font in which you prefer to work with these guidelines, keeping in mind that different fonts may appear differently sized even when they have the same point size selected in a word processor.

A line spacing of $1\frac{1}{2}$ (specified in the paragraph format section of the word processing program) is prescribed with double that spacing between paragraphs. This spacing makes it easy to write comments on the report.

Use Appendix B to check your choice of font size and spacing.

Reports			Papers		
Editorial Information		Editorial Information			
	Cover		Title		
	Title page		Author		
	Title, Synopsis & keywords		Synopsis & keywords		
	Acknowledgements		Nomenclature list		
	Contents	1.	Introduction		
	Nomenclature list	2.	Theory (Literature)		
1.	Introduction	3.	Experimental		
2.	Literature (Theory)	4.	Results and Discussion		
3.	Experimental	5.	Conclusions and Recommendations		
3.1	Apparatus	6.	Acknowledgements (if any)		
3.2	Planning (Experimental Design)	7.	References		
3.3	Methods	A.	Appendix A (not likely)		
4.	Results and Discussion				
5.	Conclusions and Recommendations				
6.	References				
Α.	Appendix A				
В.	Appendix B				

 Table 1: Format for reports and papers

In a major report it is customary to start every section (Results and Discussion, Conclusions and Recommendations, etc) on a new page, except if the sections are less than one page long.

In a paper every section is not necessarily started on a new page. Conserve space as much as possible.

3.2 Math

Mathematical symbols are treated as shown in the following example:

The height h was measured as a function of time t. The relationship between h and t was found to be

$$h(t) = h_0 - \lambda t \tag{1}$$

where h_0 is the initial height and λ is an experimentally determined constant. It was also determined that the velocity \mathbf{v} was a function of the position \mathbf{x} given by $f(\mathbf{v}) = \beta \mathbf{x} + \sin(\alpha)$ and that in general $h_{\max} \leq 5 \text{ m}$.

Dynamic analysis showed that the system could be represented by Equation 2

$$G(s) = \frac{1}{s+1} \begin{bmatrix} 3 & \log b \\ 2 & 1,1 \end{bmatrix}$$
(2)

Therefore, the model was revised to

$$\frac{\partial f}{\partial t} = 5t + g(t) \qquad \frac{\mathrm{d}g}{\mathrm{d}t} = t + f(t) \qquad A = \int_{a}^{b} f(t)\mathrm{d}t \tag{3}$$

Finally, it was determined that

$$s = \sin\left\{\arctan\left[5 + \sqrt{x + \cos\left(\frac{\beta}{1+\beta} + \pi\right)}\right]\right\}$$
(4)

Notes:

- Scalar variables (h, t, s) are *italicised* lower case.
- Vector variables (\mathbf{v}, \mathbf{x}) are **bold** lower case, but not italicised.
- Matrix variables (G) are upper case and *italicised*. Matrices are shown in Equation 2, with block brackets.
- Standard mathematical functions $(\sin(\alpha), \log b)$ and numeric constants are not italicised.

- Numbered equations are centred, with the number in brackets on right margin.
- A font similar to the body text font should be used, so when using a sans-serif font like Arial, the formulae should be sans-serif as well.
- Differential equations are stated using the correct partial derivative symbol ∂ (not a lowercase delta δ) for partial derivatives and upright "d"s for total derivatives.
- Integrals are stated using upright "d"s
- Deeply nested equations can use different brackets in the sequence {[()]}.
- An equation can be seen as a clause and should scan as a part of the sentence. However, associated punctuation should be implied rather than expressed. In Equation 1, there is an implied comma after the equation, while in Equation 2 there is an implied period.
- Note the difference between the mathematical operators for subtraction and multiplication × and the en dash and the letter x.

3.3 Chemistry

Use the IUPAC naming convention for compounds where possible unless there is a commonly used name (like acetone instead of dimethylketone). Favour using names in the text unless they are inordinately long, when the abbreviation can be used after initially stating the full name. Compound names should be cased normally (starting with upper case at the start of a sentence, and lowercase otherwise).

More information on naming conventions can be retrieved from the IUPAC website (http://www.iupac.org). Where unusual compounds are being used, it is often advisable to list their CAS numbers or INChI codes to make it easier for others to find compound information.

The correct symbols should be used for chemical reactions, particularly in reversible reactions like

$$A + 2B \rightleftharpoons AB_2$$

3.4 Numbers and units

Numbers are shown with a either a decimal comma or a decimal point, spaces between thousands and $\times 10^x$ notation rather than computer notation (12345,12345 $\times 10^{-12}$).

SI units should be favoured except where conversion would be uncomfortable (refer to a 20 psi pressure limit rather than 137,895 kPa). Use standard SI prefixes instead of scientific notation unless a large variation in numbers occurs (use 1 nm instead of 1×10^{-9} m).

For more information on the use of SI units see the BIPM website at http://www. bipm.org/en/si. You are advised to download and study the SI booklet available from this URL, but a few pertinent points are summarised here.

Units should always be upright to differentiate them from variables (h = 1 m). Always leave a space between a number and its unit, but ensure that the unit and the number are on the same line. Celsius temperature is often incorrectly shown as 120°C, but should also be spaced as in 2,4°C. The SI treats % as a unit, so it should also be preceded by a space: 2,1%.

To ensure that m (meter) is not confused with m $(1 \times 10^{-3} \text{ prefix})$ multiplication of units should always be indicated with a space or a raised center dot(·). Note the difference between 10 ms^{-1} (10 reciprocal milliseconds) and $10 \text{ m} \cdot \text{s}^{-1}$ (10 meters per second).

Another common error occurs with units like 4,2 $\frac{W}{m^2 \cdot K}$. This should be written as $4,2 W/(m^2 \cdot K)$ or $4,2 W \cdot m^{-2} \cdot K^{-1}$ but *not* as $4,2 W/m^2 K$ or $4,2 W/m^2/K$. Both of these last forms are ambiguous and can therefore lead to misunderstanding.

Note that SI allows the use of l or L for litre, but not ℓ . If there is a risk of confusing l (lower case ell) with 1 (one) or I (upper case i) in the font you are using, use L.

Remember to *be consistent* when you have made an optional choice like using L or using a dot instead of a space for multiplication.

3.5 Date and time

Dates and times should conform to ISO standard 8601 (ISO, 2004). In summary, dates are written as YYYY-MM-DD (year, month, day) and times as hh:mm:ss (hours, minutes, seconds). When both are used together, the date comes first, leading to a set of numbers where the significance of each group of digits is strictly descending. Smaller numbers may be left off in each group, so 2010-04 (for April 2010) or 09:15 (for quarter past 9) are acceptable.

3.6 Figures

Figures are included in the text with no border. A suitable caption is shown below the figure. If the caption fits on one line, it should be center-justified. If it does not, it should be left or full justified with a hanging indent as shown in Figure 1. The figure label text ("Figure n") is shown in bold. If the figure is from a reference text, the reference is repeated in the caption.

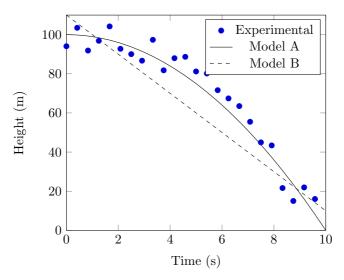


Figure 1: Example of a figure. Note that the line types are easy to distinguish without a colour display. Include a citation in the caption if the figure is from referred source.

Use similar fonts (both size and lettertype) in the figure as in the main text and always

ensure that the caption explains the figure in more detail than "A plot of height over time" – this is visible from the graph.

Figures containing photographs should be processed to be legible in black and white, including labels.

Dos and don'ts

- Do ensure that the fonts in your picture are clearly legible
- Do use linetypes that are distinguishable in black and white reproductions
- Do use suitable axes for showing the information you need to be seen (logarithmic for exponential behaviour, etc)
- Do use suitable orders of fits if fitting.
- Do include detail in the caption (about number of experiments, variance)
- Do use the caption to tell the reader what to look for in the graph/picture.
- Don't fit splines (smooth curves) through all the data points
- Don't use "computerisms" like degC instead of °C or 1.2e2 instead of 1.2×10^2
- Don't connect discrete experimental results with lines or connect data when there are not enough to suppose interpolation holds

3.7 Tables

Avoid lines in tables as much as possible (even on the sides of tables – tables are not "boxed in"). The vertical lines of figures should be enough to guide the eye vertically. A slightly thicker line should be used at the top and bottom of the table, with a thin line between the headings and the data, as shown in Table 2.

Units should be specified in the heading of a column and longer descriptions included as footnotes below the table. Never split a figure or a table across two pages. If more space is required than a single page, it is usually a sign that the material should be split into separate tables. Always use a reasonable number of significant digits in your table.

Ι		
Animal	Description	$Price^{a}$ (R)
Gnat	per gram	13,65
	each	0,01
$Parrot^{b}$	stuffed	92,50
Emu	stuffed	33,33
Armadillo	frozen	8,99

Table 2: Example of a table (adapted from Fear (2003))

 $^{\rm a}$ As of 2004

^b Norwegian blue only

3.8 Cross-referencing

When referring to items in the same text, use capitals and the correct number as in the following example. Never state the number separately from the item name. Use "Figure 1 and Figure 2" instead of "Figures 1 and 2".

As can be seen from Figure 1, Figure 2 and Figure 4, there is a strong correlation between heat transfer and Reynolds number. Equation 2 shows the proposed model, while Equation 3 has an alternate formulation proposed by Smee (1992). The experimental results are summarised in Table 3. Section 4 discusses these results in more detail, while Section 5 proposes novel research directions.

Each and every sketch, figure and table must be referred to in the text. Place figures and tables as close as possible to their first reference (but definitely after the first reference).

3.9 Abbreviations

Our guidelines are adapted from Burger (1992: 17). All abbreviations are written without periods or spaces (New Testament \rightarrow NT). Abbreviations are written as spoken. Capitals are used when the single letters are pronounced (CSIR) while normal casing is sometimes used when they are pronounced as a word (Unisa). Always defer to the preference of organisations regarding the spelling of their names (SAIChE, ECSA). Try not to use abbreviations unless they are in common use. If an abbreviation is not likely to be understood by the audience, spell it out the first time and introduce the abbreviation in brackets: South African Institute of Chemical Engineers (SAIChE).

3.10 Bullets

Bullets are very useful as informal counters (instead of 1, 2, 3 or a, b, c), but guard against bullet overuse. Do not, for example, bullet every paragraph in a synopsis or introduction.

4 Structuring the Report/Paper

4.1 Title

The title is a short, *informative* description of the investigation. It must be unambiguous and free of all unnecessary words, but must contain the important keywords describing the investigation. Many technical journals limit the title to 15 words.

Mandersloot (2003) offers the following advice:

- Avoid insignificant words and especially non-specific words like Investigation, Studies, Evaluating, Estimation, Method, Treatment, Assessment, Modelling, Application etc. In many instances the non-specific word can not be eliminated. In such cases do not start the title with these words – use them somewhere else in the title.
- To maximise impact, start the title with the most significant issue the Action or (more specific) the Subject of the action. For example: "Optimisation for the design of dividing wall columns" is of interest to those who are considering using such a column, therefore it calls for a title: "Dividing wall column optimisation"
- Constrain the title to the main issues. For example "Adding value to SA raw materials selective synthesis of thymol from m-cresol over zeolite catalysts"

does not cover raw materials (plural) but one only. Mention this side issue in the text, but choose a title like "Selective m-cresol conversion to thymol over zeolite catalysts" or better "M-cresol to thymol; selective conversion over zeolite catalysts". The semi-colon (or even the colon) is a very useful tool for turning titles around.

4.2 Editorial information

4.2.1 Reports

Figure 2 shows a summary of the information that will be found in a report. Refer to Table 1.

The title of the report and the name(s) of the author(s) appear on the *cover*. This may be on specially textured paper or simply the outermost page of the report. Compare this to a published book. In the case of reports written for a specific university course (like CPY 311 or CLB 321) the course code and the hand-in date is displayed at the bottom right hand corner of the cover. Laboratory reports and similar documents would normally not require a cover – the first page is then the title page.

The first page is the title page on which the title and the author's name again appear, as well as additional information like the name of the institution, company or authority under whose name the report is published and the date. For university reports the student's number and the course name and code will be given. In the case of formal academic dissertations and for some laboratory reports, the university prescribes the format of the title page. The information is arranged intelligently to create a balanced impression. The cover and title page do not have visible numbering.

The *synopsis* appears on the very next page, to enable the cursory reader to find out immediately what the main findings and recommendations (if any) are. Because the synopsis is always read together with the title, the title is repeated. If a translated synopsis is given and both do not fit on one page, the translated synopsis must start on a new page. *Keywords* appear immediately after the synopsis. See Section 4.3 for detailed requirements regarding a synopsis and keywords.

If the author wishes to thank persons or other instances, this is done on the following page under the heading Acknowledgement(s).

	Title of Report	Title of Report
Title of Report Student, A	Student, A 20232329 Department of Chemical Engineering University of Pretoria	Synopsis Scope, main findings, main conclusions. Keywords: a, b, c
CXX323 2010-05-10 Contents Synopsisii Nomenclatureiv 1. Introduction1	$\begin{array}{c} \text{CXX323}\\ 2010\text{-}05\text{-}10 \end{array}$ Nomenclature b Constant s v Velocity km/h Greek α Force coefficient 1 ρ Density kg/m ³	ii 1. Introduction Background, problem statement, purpose, method, scope (see 4.4)
iii 2. Theory Summary of the relevant theory, including ample references (see 4.5)	iv 3. Experimental Apparatus, planning and methods (see 4.6)	1 4. Results and Discussion Supporting evidence, most important results first. Use graphs and tables where possible. Explain the observed correlations between variables. (see 4.7)
2 5. Conclusions and Recommen- dations Main findings No new information (see 4.8)	3 6. References Complete list of references in text. Not a reading list (see 4.9)	4 A. First Appendix Include only if necessary. Not a place to dump raw figures or calculations
6	8	8

Figure 2: Report format at a glance

The table of contents is given on the following page under the heading *Contents*. Each chapter or section is assigned a number and the number of the page on which the chapter starts is shown. The page on which the introduction starts is page number 1. Use a decimal numbering system for the headings of chapters, paragraphs and sub-paragraphs. Avoid subdivisions with more than four digits (1.2.3.4.5). Such further divisions can be done in the text (but not shown in the table of contents) with an alphabetical notation. The table of contents does not include an item "Contents".

After the table of contents the nomenclature list is given (in alphabetical order) under the heading *Nomenclature*. All symbols used are defined and the units are given. Greek characters, subscripts and superscripts are tabulated separately. This list is generally only required if several equations are employed in the text. The nomenclature list does not include abbreviations, acronyms, chemical formulae, and so on.

The pages on which the editorial information (synopsis, \ldots nomenclature) appears are visibly numbered with small roman numerals (i, ii, \ldots). These pages are also indicated in the table of contents. The headings (synopsis, contents, nomenclature etc) of the editorial information are not numbered.

4.2.2 Papers (Journal Articles)

Figure 3 shows a summary of information that will be found in a paper. Refer to Table 1.

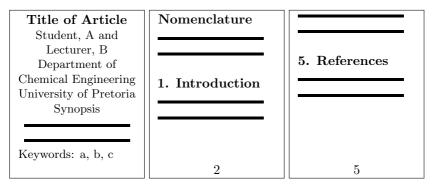


Figure 3: Paper format at a glance

A paper does not have a cover. The title page should contain the following:

- The title in capitals, centred and not underlined.
- Name/names of author(s), company affiliation(s) and address of the author to whom correspondence must be addressed.
- A heading "Synopsis", followed by the synopsis of 100 to 200 words.
- A heading "Keywords:" at the left margin, followed (on the same line) by the keywords (generally no capitals).

Nothing else appears on the title page. The information on the title page is arranged to form a balanced layout, *limited to one page only*.

The page numbers are counted from the title page using ordinary (Arabic) numerals. The title page number is usually not shown. The second page therefore is the first numbered page. It will show the number 2. If a nomenclature list is used, this appears at the top of page two, followed directly by the introduction. If the headings are numbered, number 1 is assigned to the *Introduction*.

The remaining sections proceed as for a report. The theory section of an article is usually more brief than in a report, as the readership of the journal will typically be familiar with the subject matter.

4.3 Synopsis and keywords

The synopsis is complementary to the title and is read together with the title. All the elements which appear in the title need therefore not be repeated in the synopsis. The purpose of the synopsis is to summarise the

- scope of the investigation, if necessary
- main findings and
- main recommendations (if any).

If the scope is not clear from the title, it can usually be defined with a one sentence objective statement. If the purpose of the investigation is not clear from the title and the main findings, this is also mentioned. The synopsis must, however, not contain phrases like "An investigation was launched ...", "... is discussed" or "In this report/paper ... is given/discussed/described ...".

Important numerical information must be included in the synopsis. If this is neglected, the synopsis will have no impact. Use paragraphs where appropriate.

Keywords are used in information retrieval systems. During a search of this nature papers with a certain keyword or combination of keywords are selected. Choose a maximum of five words to characterise the report, and choose them carefully. Keywords should not be too general.

eg Keywords: small letters, same line

4.4 Introduction

The purpose of the introduction is to put the reader in the position where the author was before he/she started the investigation.

The following usually appear in the introduction (but not as separate sub-headings)

- Background
- Problem statement
- Purpose of the investigation (objective statement)
- Method (very, very brief) and scope

In principle, only enough background should be given to enable the reader to understand the problem statement. The problem should be stated in such a way that the objective can be understood. It is always wise to state the objective statement in more detail than simply to solve the problem.

In general, the problem statement outlines the justification for the investigation. For example: "The problem is a shortage of potassium for the manufacture of fertilisers." The purpose of the investigation could then be to determine the feasibility of a filtration technique to purify a locally available raw material containing potassium. The method and scope are mentioned only. For that no more than a few sentences will be required. Further details can be given in the body of the report. For example: "The efficiency is determined experimentally in a laboratory scale investigation. Because of compressed air limitations, the investigation is limited to 300 kPa." or "The number of swimming pools in the Pretoria municipal area was determined from aerial photographs. Indoor pools are, therefore, not included." The scope statement is not a list of excuses why some things were done badly or not at all. Neither is it a list of shortcomings in apparatus.

4.5 Theory or literature

A chapter on literature is included if more comprehensive background is required than can conveniently be given in the introduction. This background will include information of which the reader is probably not aware and which is required to understand the report, to justify the investigation and to follow arguments and mathematical models or expositions. A review of *relevant* literature *must* be given in all project reports, laboratory investigations and dissertations.

It is totally undesirable to rewrite major portions of something like a laboratory guide or textbooks, or to give detailed derivations of equations. Show only a summary of the current state of the art. Referencing must be used to indicate the source of each statement or data and each equation or derivation used in the literature chapter.

The literature section for a paper will of necessity be less comprehensive than for a full report. It should, however, always convince the reader that the investigation method and the experimental design were justified and that these were guided by the existing level of knowledge on the subject. The literature section should not be a survey of all the literature published on the topic. Only the relevant literature should be discussed. Never use the heading Literature "Survey" for this section.

4.6 Experimental

4.6.1 Reports

In reports the apparatus, planning and experimental methods are described in some detail. These can be included in one paragraph or each can be assigned a separate paragraph. The description and/or references must be complete enough to enable the informed reader to repeat the experimental work.

Apparatus Describe the apparatus used. Use sketches and give dimensions if necessary. Give equipment type and model number only if very specialised equipment is used. Do not present the apparatus as a "shopping list", use full sentences. Only if necessary will the suppliers of chemicals, etc, be mentioned.

Planning This is the experimental design. Name the independent variables and justify the choice. Justify the range of values investigated for the independent variables used. Show and justify the choice of dependent (or measured) variables. Show the experimental design. There are a number of good books on experimental design, among others one by Hicks (1982). Note that "experimental design" is not the design or choice of equipment or the experimental setup. It concerns the variables in the experiment, not the hardware.

Methods Without using an idiot recipe style, describe the methods used in the experimental work and analysis. Use references freely; also references to standard methods and techniques such as methods of chemical analysis.

4.6.2 Papers

The experimental section in a paper is as brief as possible, but it must still be informative. In many cases the three sections (Apparatus, Planning and Methods) will be combined. Less detail will be given and referencing will be generous.

Try not to reference the full report on which the paper is based.

4.7 Results and discussion

If it is immaterial to logic and flow of argument, report the most important results first. Use graphical and tabular presentation judiciously, favouring graphical presentation. Do not, in the same report, show the same data graphically and in tabular form. Indicate important points to the reader. Report the results and immediately discuss their significance.

In reports, illustrate data manipulation using complete sample calculations. If it is feasible (for example in laboratory reports) sample calculations are placed here, but mostly these are placed separately in an appendix and referred to here. In the case of large projects, make meaningful subdivisions so that results do not disappear in the variety of data, calculations etc.

Note: Generally it is a good idea to subdivide the results and discussion section. Sub-headings assist greatly in providing structure to a report or paper.

In papers, data manipulation and sample calculations are not generally shown. It may at times be necessary to tell the reader (in principle) how the observed values were manipulated to arrive at the information presented.

The results of most technical projects are in the form of correlations between different variables. The correlations must be explained using accepted theories and mechanisms. In the case of research projects, new theories or mechanisms must be formulated.

The discussion and interpretation of your results will lead to conclusions being drawn. These conclusions should not merely be a summary of results or observations, but rather show how these results have been interpreted to form a new statement. All conclusions must be based on results and reported in this section.

4.8 Conclusions and Recommendation

This chapter is a summary of all the conclusions already drawn in the results and discussion chapter. There will consequently be some repetition. The most important conclusions must be mentioned first, unless this leads to bad logic or loss of argument. No new material, information or conclusions may be introduced at this point.

All the objectives of the investigation, as stated in the *Introduction*, must be addressed here. If this is not possible, the *Introduction* must be revised. All conclusions mentioned here, must have been discussed beforehand. All conclusions must be based on results.

Findings may lead to actions which should be considered. The recommended actions are summarised as recommendations. All recommendations must be justified or justifiable from the conclusions.

4.9 References

References should not be confused with headings like "Bibliography" or "Further reading", which frequently appear in non-technical reports. All references must be referred to in the text. Technical reports and papers do not contain headings like "Bibliography".

With the exception of generally known facts, all statements that are not your own must be provided with a reference. Never create the impression that ideas, arguments, facts or conclusions are your own unless this is true. Plagiarism is a serious academic felony and may lead to disciplinary action, including up to two year's suspension. Students are often unclear as to what constitutes plagiarism. A good rule of thumb is to reference everything that you did not create yourself, and any statements that you may have thought of yourself but may be controversial or counter-intuitive. At an undergraduate level it is unlikely that a student will come up with something that has not been researched before. If you have not found supporting references, you have probably not looked hard enough. For more information, browse the University's plagiarism site at http://www.ais.up.ac.za/plagiarism.

References are typically used to

- justify statements and findings
- enable the reader to consult the original source and
- acknowledge the author(s) for a specific contribution (Burger, 1992).

The following statement need not be referenced: " . . . at the conclusion of the Second World War in 1945 . . . "

Consult the original source as far as possible, since it will usually contain the most accurate account of the findings and limitations of a certain study. If, however, this is not possible (or if it is not available) the original source can be cited as follows: "Paul (quoted in Strathmann, 1988) found that ...".

Quotes from another person's work must clearly be shown as such, with reference to the source. Use "quotation marks" (Zeb, 1998) for short quotes and paragraph indentation for longer ones:

On two occasions I have been asked, 'Pray, Mr Babbage, if you put into the machine wrong figures, will the right answers come out?' I am not able rightly to apprehend the kind of confusion of ideas that could provoke such a question. (Babbage, 1865)

In our field of science, direct quotations are seldom used; exceptions are possibly found in review articles or in articles with a qualitative or speculative tendency. When citing indirectly, only the direct source (the one you read) is included in the list of references.

See Appendix A for a detailed discussion on reference methods.

4.10 Appendices

4.10.1 Reports

The previous chapters form the core of the report. A good reporter will arrange them to form a logical overview of the project. To achieve this it is usually necessary to exclude raw data, cumbersome calculations, supporting results (for example standardising of equipment) and documentary material (for example graphs used in calculations and computer programs) from the main body of the report. Such material is then put in appendices as appropriate paragraphs and subparagraphs.

Only one aspect is treated per appendix. Each appendix is provided with a number and descriptive heading and is indicated by page number in the table of contents. Every appendix must be mentioned in the text. Appendices should not contain unedited graphs, tables or figures. The symbols and language used in the appendices must be the same as in the rest of the report. If computer programmed results are used in appendices, these must preferably be in the same letter type as the rest of the report. Printouts of things like statistical data must be edited (or retyped) to eliminate unnecessary information and undefined variables.

It is important to provide the reader with information about the items in the appendix – explain why they were included and clear up some of the more confusing aspects of the items. An appendix is not a place to "dump" information of only peripheral interest to the reader.

Appendices are letter-numbered starting at A. Refer to this document as an example.

4.10.2 Papers

Only in exceptional cases will a paper contain an appendix. Such an appendix should preferably not be more than one page and will not necessarily start on a new page.

5 Editing

The process used for editing is used for marking of the student's report or paper. It forms the basis of the report editing checklist given by Bruckman and Mandersloot (1998: 176). This checklist is adapted for use as a mark sheet in the Department. It is the responsibility of the author to scrutinise and grade his/her report in the same manner (or to have it done) before it is submitted to the main reader. A good author will wait a few days after writing the report before doing this exercise.

Read the **introduction** first. Does it place the investigation in context? Does it give background, problem statement, purpose/aim, limitations and scope of the investigation? See Section 4.4. Now read the **conclusions**. Do the conclusions link directly with the aims/purpose as set in the introduction? Are the most important conclusions offered first? Is there a reason why not? Are the conclusions clear and unambiguous? See Section 4.8.

The reader should now have a good idea of the success of the investigation. Page through the report and look at the **headings**. Is the hierarchy of headings correct?

Do the numbers or letter type indicate the importance of the heading? Is it clear that all the important aspects are included?

Now the **report** is read in its entirety, starting at the introduction. Note the content of each sentence and group of sentences (text analysis) to ensure that the text appears in the correct place in the report. (A trained editor will already have done text analysis on the introduction and conclusions at the first reading).

After text analysis one may find that:

- there are results in the introduction
- discussion is included in the part of the report that deals with experimental work
- new experimental details are included in the results and discussion
- discussion is included in the section that contains conclusions
- some of the conclusions are not based on results
- some of the recommendations do not flow from conclusions

Also take care to include the following issues:

Judge the author's use of the theory and literature chapter(s). Is there a critical analysis of the relevant literature and theory? Are the criteria used during the investigation properly identified? Has a decent experimental design been done? See Section 4.6.

Are results properly arrived at and presented? Are graphical presentations used efficiently? Note the significance of data and the correctness of sample calculations. See Section 4.7. Gauge the author's insight from the discussion, the interpretation of the results and significance of relationships and correlations. Is evaluation done using criteria that are identified in the literature? Are valid conclusions drawn? Has new material been introduced in the conclusions?

The reader should now be well acquainted with the investigation and can analyse the **synopsis** and the **title**. Are the main findings, main recommendations and (if necessary) the purpose and scope of the investigation clear from the synopsis? Does the synopsis have impact? Do the title and synopsis form a unit? Is the title short and informative? See Section 4.1 and Section 4.3. Is the report prepared with the necessary editorial care? Note neatness, balanced page layout, care of language, spelling errors, integrity with respect to numbering, grammatical parallelism of headings and lists, sentence and paragraph construction, reference technique and the correct application of conventions with regard to figure and table titles. A trained editor will have noticed most of these errors during the first reading of the report.

Does the report serve its **purpose**? Is the report **accurate**, **brief** and **clear**? Is the development logical? Is the style acceptable?

It is strongly recommended that the report be read by a friend or colleague for a final check on spelling errors and readability.

6 References

Bruckman, CG and Mandersloot, WGB (1998), Structuring, Writing, Evaluating and Editing of Reports, Delta Consultancy, Pretoria.

Burger, M (1992), Reference Techniques, University of South Africa.

Buys, A (2003), Research guide for postgraduate students, University of Pretoria.

- Fear, S (2003), "Publication quality tables in LATEX," LATEX documentation (booktabs package), http://mirror.ctan.org/macros/latex/contrib/ booktabs/booktabs.pdf.
- Hicks, CR (1982), Fundamental Concepts in the Design of Experiments, 3rd edition, Holt Saunders, New York.
- ISO (1987), "Iso 690: Documentation biographic references content form and structure," Technical report, ISO, Geneva, Switzerland.
- ISO (2004), ISO 8601:2004. Data elements and interchange formats Information interchange — Representation of dates and times, International Organization for Standardization, Geneva, Switzerland, URL http://www.iso.org/iso/ catalogue_detail?csnumber=40874.

Mandersloot, W (2003), "Scitech communication," Chemical Technology, October, 33.

7 Appendices

Appendix A Reference methods: Policy of the Department of Chemical Engineering

Two very popular reference methods are the Harvard method and the augmented Harvard method. Guidelines for the use of these methods are contained in the International Standards Organisation (ISO) guideline ISO 690 (ISO, 1987). Burger (1992) discusses these methods from the perspective of a South African user.

In brief, the Harvard method quotes an author in the text by means of a surname and the year of the publication, for example "... was found. (Smith, 1975)". The references are then given in alphabetical order (according to the surname of the primary author) in the reference list. In the augmented Harvard method the text will contain a digit which coincides with the position of the source in the reference list, as in "... was found. [21]". The references are then given in numerical order in the list of references. Although the augmented Harvard method is mostly used in scientific publications, we will, for practical reasons, use the ordinary Harvard method in this department.

In practice a researcher/author will decide in which journal he/she wishes to publish and will then adopt the reference style of that journal. Usually instructions/guidelines for authors appear at the back of a journal, sometimes only in the December or January issue of the journal. Nevertheless, it is recommended that you scan the journal for a paper with a decent list of references and use it as your model.

A.1 References in the text

In the general case the following are placed in brackets at the point of referencing in the text.

Books Author's surname + comma + date of publication + colon + page number like (Smith, 1988: 45) or (Smith & Jones, 1999: 126)

Journals Author's surname + comma + date of publication like (Smith, 1988) or (Smith, Smith & Jones, 2004).

Include initials if reference is made to more than one Smith like (Smith, RP, 1988).

Special cases:

- If the date of publication is not known, use the copyright year or (if this not known): sa [= sine anno, no year], like (Smith, sa)
- The page number is typically shown when reference is made to a certain place in the book and not when the whole book, an extract from a book or a journal article is referred to.
- Two authors are linked with "&" (Smith & Klein, 1988).
- Three authors first citation (Smith, Klein & Long, 1988) and at later citings (Smith *et al*, 1988); note there is no full stop before the comma. "*Et al*" is short for *et alii*, which means "and others" in Latin. It is often translated as "and coworkers" when read in scientific context.
- More than three authors are treated in the same way as later citations of three authors, like (Smith *et al*, 1988).
- When the author is already mentioned in the text, the author's name is not repeated, like "Smith (1988) found that ..." or "Smith & Jones (1999) found that ..." or "Nicol *et al* (2004) claim that ..."
- More than one reference for the same statement: (Smith & Klein, 1988; Peters, 1989) or "Smith & Klein (1988) and Peters (1989) found that ...".
- Institutions must be referred to with minimum identification (Department of Energy Affairs, 1978) or (CSIR, 1987: 34).
- If the same author published more than one publication in the same year, the publications are taken up alphabetically according to the title and marked "a, b, c, ...", like (Smith, 1988a; Smith, 1988b).
- Secondary references, like when the original reference is not available, are treated as follows: (Smith, quoted by Peters, 1989: 45).

- Unusual author surnames: (Van der Merwe & Day-Lewis, 1990).
- Information taken from an encyclopaedia is treated in the same way as a chapter or section in an edited book. The encyclopaedia article usually has an author who is cited in the text. An example of a reference entry for this case is given in A.3

A.2 A note on electronic documents

With the common use of electronic resources and the Internet, it is becoming more difficult to give a single reference for a physical article. There are several standards underway to provide a consistent way of referring to on-line sources, but the URL (something like http://www.someaddress.com) will not be connected with the same information for any length of time. For this reason, on-line sources should be quoted only after exhaustive search for a physical reference has yielded no results. There are very few web sites that exist totally removed from any physical media – if you are referencing a web site for important information, there is a good chance they have referenced their sources and you would do well to consult the original material.

If there is no way to avoid citing a web reference, ensure that you quote the date on which you visited the URL.

If you have obtained information from the documentation of a computer program, cite them using the publishing company and a full version number for the software (see the examples on page 29). Remember to use an author and date if this information is known. As usual, refrain from using references to computer media that may not be available to everyone – even if "everyone" is using the software now, it may not be available in years to come.

A.3 The reference list

The cited references appear alphabetically in the reference list according to the name of the first author. Publications of the same author are arranged chronologically and when author and year are the same the sources are quoted alphabetically according to titles and distinguished by alphabetical letters (like 1988a, 1988b). All the authors are mentioned. (*et al* is never used in the reference list).

Details of the publications are given in the following sequence: author, year of publication and title; after that it depends on whether the publication is a book, a journal or other work. Most of the options are indicated here as examples. Note that these groupings (Book, Paper, etc) should not appear in the reference list.

Book The title of the book is in *italics*.

Kesting, RE (1972) Synthetic Polymeric Membranes, McGraw-Hill, New York.

Winkler, T, Botha, J, Kan, P and Rhodes, K (2006) *Infinite Problems*, Wise Publications, Bloemfontein.

Paper published in a journal The title of the paper is in "quotes", while the journal name is in *italics*.

Strathmann, H (1981) "Membrane separation processes" J Membr Sci, 9 (2), 121 – 189.

Adams, P and Adams, K (2006) "The art of fermentation" *Biotechnology Today*, 13(10), 22 – 30.

Jones, T, Stead, P and Krishner, V (1990) "Filtration of salt on a rotary disc filter" *Filtration SA*, 36(6), 167 – 176.

Patent

Henis, JMS and Tripodi, MK (1980a) "Multicomponent membranes for gas separation", US Patent 4,230,463, assigned to Monsanto Corporation, US.

Henis, JMS and Tripodi, MK (1980b) "New method of producing defect-free membranes", US Patent 4,230,454, assigned to Monsanto Corporation, US.

Report, thesis or similar Choose "..." or italics for the title and be consistent.

Janzen, PA (1993) "Clean water supply to rural communities", Zirkon Consultants' report to the Water Research Commission, Pretoria. Van't Hof, J (1988) *Wet Spinning of Asymmetric Hollow Fibre Membranes for Gas Separation*, PhD Thesis, University of Twente, Enschede, The Netherlands. O'Kelly, C (2001) *Nanofiltration Membranes*, Project Report, Dept Chem Eng, University of Pretoria.

Encyclopaedia or similar

Gmehling, J and Onken, U (1977 – 1980) "Vapor-liquid equilibrium data collection", Part 1 in Chemistry Data, Parts 1–7, Behrens, D and Eckermann, R (Eds.), Dechema, Frankfurt a.M.

Peters, S (1991) "Water soluble polymers", in Ullmann's Encyclopedia of Industrial Chemistry, A29, Wolff, R (Editor-in-Chief), VCR Vertrieb Publishers, Düsseldorf.

Smolders, CA (1980) "Morphology of skinned membranes: a rationale from phase separation phenomena", in *Ultrafiltration and Applications*, I Cooper (Ed), Plenum Press, New York.

Reference in another publication Smith, SA quoted by Billiton, RS (1995) ... followed by book, or journal reference.

Personal communication Never use personal communication references where a written reference to the same information is available. Never quote a lecturer on a theoretical statement. A reference should enable the reader to look at your information. Personal communications make this difficult.

Koros, WJ (1992) "Glass transition properties of glassy polymers", Personal Communication, Department of Chemical Engineering, The University of Texas at Austin.

Paper presented at a conference Mazur, WH and Jakabhazy, SZ (1991) "Gas Separation Membranes – Now and Tomorrow", paper presented at *The Europe-Japan Congress on Membranes and Membrane Processes*, 23 – 25 May, 1991, Stresa, Italy.

Web page Pritzker, TJ (1999) "An early fragment from Nepal", http://www. ingress.com [2000, June 8]. The date in the square brackets is the access date.

Computer Software

Microsoft (2007) "Add picture bullets or symbols to lists", Microsoft Word 2007 help.

Stallman, R and MacKenzie, D (2007) "LS(1) man page", GNU coreutils v6.9, http://www.gnu.org/software/coreutils/

Note: References to electronic media should be devised as author, date, title as shown in the three examples above, even if "Microsoft" is not an author.

Important notes

- The references are not numbered. Paragraph spacing is used between references.
- Volume numbers of journal articles are given in italics and the number of the issue (not in italics) follows in brackets. Some journals indicate the issue or volume as a month and then the same rules apply.
- In the titles of journal articles or extracts from books, only the first word is capitalised. In the titles of books or conferences all the key words in the title are capitalised, like *Fundamentals of Heat and Mass Transfer*.
- The patents of Henis & Tripodi above are arranged alphabetically according to title. If the second author had been different, the patents would have been arranged according to the second author.
- In the reference list "and" is used with more than one author, while the "&" is used in the text reference.
- An author's initials are separated from the surname by a comma, following the abbreviation rules in Section 3.9.
- In the reference list it is common to give the first and last page numbers of a journal paper.
- In the reference list the page numbers of a book are not mentioned they have already been given in the reference in the text.

• When reference is made to a conference the year is shown between brackets after the author(s) and often repeated when the conference dates are given.

It must again be emphasised that these guidelines hold for this Department and that a number of alternative referencing systems are in use. A practical advantage of the Harvard method is that the elimination and addition of references is done without it being necessary to renumber all the references. It is also often easier for the reader if the referenced author is mentioned by name in the text, instead of being identified as a number only.

Appendix B Font and Spacing

The minimum font x height is 2 mm. The minimum line spacing and paragraph spacing (baseline to baseline) for body text are 8 mm and 16 mm respectively, as indicated below. These sizes correspond approximately to 1.5 line spacing with a font size between 12 and 14 printer's points for most typefaces. Be sure to check a printout of your chosen typeface before submission.

